



Dart Aerospace Ltd.
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D2745
Job Sheet 208736



Part No: D2745
Part Name: Bushing

Job Qty: 160 pcs



Part Weight: 0 lbs
Job Created: 3/31/20
Due Date: 5/25/20
Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG REV B IPP C 02.03.07 Update to turn in house NG IPP Rev:D 07-10-23 Removed tumbling JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Hardinge - 1	160 pcs	5/25/20	5/25/20	0.01	6.40	Hardinge - 1	20/05/10
120	QC 8	160 pcs	5/25/20	5/25/20	0.00	0.00	QC 8 - 12	
							QC 8 - 14	
							QC 8 - 17	
							QC 8 - 20	
							QC 8 - 25	
							QC 8 - 3	
							QC 8 - 32	DAS
							QC 8 - 33	33 20/05/11
							QC 8 - 35	9-89
							QC 8 - 39	
							QC 8 - 4	
							QC 8 - 44	
							QC 8 - 45	
							QC 8 - 49	
							QC 8 - 58	
							QC 8 - 8	
							QC 8 - 9	
							QC 8 - 68	
							QC 8 - 67	
							QC 8 - 1 (A)	
							QC 8 - 47	
							QC 8 - 40	
							QC 8 - 52	
							QC 8 - 23	
							QC 8 - 57	
							QC 8 - 76	
							QC 8 - 61	
							QC 8 - 66	
130	Packaging 3-1 - Stock - B4B	160 pcs	5/25/20	5/25/20	0.00	0.00	Packaging 3 - 1 - B4B	



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Container No: S276735



Part: D2745
Job No: 208736
Serial No/Batch: S276735
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 05/10/20

Packaging 3 - 2 - B4B	
Packaging 3 - 3 - B4B	
Packaging 3 - 4 - B4B	
Packaging 3 - 5 - B4B	
Packaging 3 - 6 - B4B	
Packaging 3 - 7 - B4B	
Packaging 3 - 8 - B4B	
Packaging 3 - 9 - B4B	
Packaging 3 - 10 - B4B	
Packaging 3 - 11 - B4B	
Packaging 3 - 12 - B4B	
Packaging 3 - 13 - B4B	
Packaging 3 - 14 - B4B	
Packaging 3 - 15 - B4B	FP-001
Packaging 3 - 16 - B4B	20-2-4
Packaging 3 - 17 - B4B	
Packaging 3 - 18 - B4B	
Packaging 3 - 19 - B4B	
Packaging 3 - 20 - B4B	
Packaging 3 - 21 - B4B	
Packaging 3 - 22 - B4B	
Packaging 3 - 23 - B4B	
Packaging 3 - 24 - B4B	
Packaging 3 - 25 - B4B	
Packaging 3 - 26 - B4B	
Packaging 3 - 27 - B4B	
Packaging 3 - 28 - B4B	
Packaging 3 - 29 - B4B	
Packaging 3 - 30 - B4B	
Packaging 3 - 31 - B4B	
Packaging 3 - 32 - B4B	
Packaging 3 - 33 - B4B	
Packaging 3 - 34 - B4B	
Packaging 3 - 35 - B4B	
Packaging 3 - 36 - B4B	
Packaging 3 - 37 - B4B	
QC 21 - SA - 21	
QC 21 - SA - 70	
QC 21 - SA - 53	

140 QC 21 - SA 160 pcs 5/25/20 0.00 0.00

MAY 11 2020
 045
 70
 9-89

Part Op 100 - 1-Turn as per FOLIO FA201 FOLIO REV: AA DWG REV: B 2-DEBURR
 Descriptions: 120 - (QC8- Inspect parts - second check)
 130 - (Identify as per dwg & Stock Location: FP-001) LOCATION : FP001
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	14.7200 ft (.092 ea)	100-Hardinge - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Hardinge - 1	M303R0.750	15	37	0

~~5265823~~ X 4.656
~~5265823~~ X 4.656
~~5232979~~ X 11.879
 5232979 x 4.656
 5265823 x 11.879

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.060inches $\pm$ 0.010	0.070 0.050		
2	Bushing	0.400inches $\pm$ 0.010	0.410 0.390		
3	Bushing	0.060inches $\pm$ 0.010	0.070 0.050		
4	Bushing	1.020inches $\pm$ 0.010	1.030 1.010		
5	Bushing	0.030inches $\pm$ 0.010	0.040 0.020		
6	Bushing	20.000Degrees $\pm$ 0.000	20.000 20.000		
7	Bushing	0.472inches $\pm$ 0.010	0.482 0.462		
8	Bushing	0.375inches + 0.006 - 0.001	0.381 0.374		
9	Bushing	0.560inches $\pm$ 0.010	0.570 0.550		
10	Bushing	0.750inches $\pm$ 0.010	0.760 0.740		

Plex 5/7/20 9:02 AM dart.lacelle.linda